

<b>Bitumen Grade 80/100</b>		
<b>PARAMETERS</b>	<b>SPECIFICATION</b>	<b>TEST METHOD</b>
Specific gravity @25/25 C	1.00-1.05	D-70
Penetration @25 C	85/100	D-5
Softening point C	45/52	D-36
Ductility @25 C	100 cm	D-113
Loss on heating (wt)%	0.5 max	D-6
Drop in penetration after heating %	20 max	D-6 & D-5
Flash point C	250 min	D-92
Solubility in CS2 (wt)%	99.5 min	D-4
Organic matter insoluble in CS2 (wt)%	0.2 max	D-4
Spot test	negative	*A.A.S.H.O.T.102